

16

Work Order ID 67796



Wednesday, March 30, 2011 11:37:38 AM

Item ID:	D212-580-043	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	LED Pulse Light					
Start Date:	3/30/2011	Start Qty:	4.00	Cust Item ID:		
Required Date:	4/8/2011	Req'd Qty:	4.00	Customer:		
Reference:						

Approvals:	Process Plan:		Date:	11-03-30	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9538	A								
IIN-D212-580-2	B								
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD212-580-043/ DSI 9538 CHG001								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

Suburb

for BG 11-4-13

4/1/10 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Picklist Print

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Page 1

Work Order ID: 67796

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B
10.10.12 AS PER ECN10-618 DD VRF:JLM IPP rev:C 10.11.22
AS PER ECN10-642 DD VRF:JLM IPP rev:C 10.12.16 AS PER
ECN10-658 DD VRF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDSW LED Light		Purchased	No			110	Each	2.0000	2	8 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST387				2					
				116707				2					
D4078-1 Clamp Half		Manufactured	No			110	Each	0.0000	2	8 ✓			
D4079-1 Clamp Half, Attachment		Manufactured	No			110	Each	0.0000	2	8 ✓			
D4081-1 Bushing		Manufactured	No			110	Each	7.0000	2	8 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST121				7					
				61872				7					
MS26574-3 Circuit Breaker		Purchased	No			110	Each	0.0000	1	4			
MS22073-3 Circuit Breaker		Purchased	No			110	Each	0.0000	1	4 ✓			

117252 x 2 JB
117335 x 6

67470 JB

67471 JB

68255 JB

~~117263~~

117268 JB

117291 11/04/15

W/O:		WORK ORDER CHANGES					
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Work Order ID: 67796

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

MS24524-21

Purchased

No

110

Each

4.0000

1

4 ✓



Switch (On-Off-On)

Location

Loc Qty

Loc Code

ST308

4

115698

4

1210/2405-2A

Purchased

No

110

Each

1.0000

1

4 ✓



Pulse Light Module

Location

Loc Qty

Loc Code

st376

1

116662

1

206486-2

Purchased

No

110

Each

4.0000

1

4 ✓



Connector, Socket (J1000)

Location

Loc Qty

Loc Code

ST511

4

116514

4

206485-1

Purchased

No

110

Each

4.0000

1

4 ✓



Connector, Plug (J1000)

Location

Loc Qty

Loc Code

ST511

4

116514

4

206458-1

Purchased

No

110

Each

4.0000

1

4 ✓



Feed-thru, Receptacle (J2/J3)

Location

Loc Qty

Loc Code

ST511

4

116514

4

117291 JB W

JB 117371 W

JB W

JB W

117264

117264

117264

JB 11/04/15

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 67796

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

206460-1 Purchased No

 Connector, Plug (P2)

110 Each 4.0000 1 4 ✓



117360 J.B. A

Location Loc Qty Loc Code

ST511 4

116523 4

205838-1 Purchased No

 Connector, Plug (P3)

110 Each 9.0000 1 4 ✓



J.B. A

Location Loc Qty Loc Code

ST511 9

116491 1

117238 8

M39029/64-369 Purchased No

 Contacts, Pins (J1000)

110 Each 40.0000 10 40



117238
 M117465 21x E

Location Loc Qty Loc Code

ST516 40

117238 40

M39029/63-368 Purchased No

 Contacts, Sockets (P1000)

110 Each 165.0000 30 120



117238 19x
 M117465 10x A

Location Loc Qty Loc Code

ST516 165

117238 165

1-206062-4 Purchased No

 Connector Backshell

110 Each 8.0000 4 16



117238 105
 M117465 J.B. 4/10/15
 10/14/20

Location Loc Qty Loc Code

ST511 8

117238 8

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Work Order ID: 67796

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

AN4-17A
Bolt

Purchased No

110 Each

484.0000

2 8 ✓

Location

Loc Qty

Loc Code

ST359

484

116419

184

116704

300

116419

AN3-7A
Bolt

Purchased No

110 Each

6.0000

4 16 ✓

Location

Loc Qty

Loc Code

ST351

6

114784

6

MS21042L4
Nut

Purchased No

110 Each

3,275.000

2 8 ✓

Location

Loc Qty

Loc Code

ST300

3275

116188

1275

116823

2000

116188

MS21042L3
Nut

Purchased No

110 Each

2,163.000

7 28 ✓

Location

Loc Qty

Loc Code

ST300

2163

116391

563

116540

800

116549

800

116391

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Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J Purchased

No

110

Each

3,006.000

4

16

✓



Washer

Location

Loc Qty

Loc Code

FP-B

18

116805

18

ST298

2988

117065

2988

117065

32

✓

NAS1149D0363J Purchased

No

110

Each

1,984.000

8

32

✓



Washer

Location

Loc Qty

Loc Code

ST298

1984

116583

1984

116583

16

✓

AN525-832R10 Purchased

No

110

Each

71.0000

4

16

✓



Screw

Location

Loc Qty

Loc Code

ST326

71

115622

71

115622

16

✓

MS21042L08 Purchased

No

110

Each

363.0000

4

16

✓



Nut

Location

Loc Qty

Loc Code

ST300

363

117087

363

117087

W/O:		WORK ORDER CHANGES					
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Wednesday, March 30, 2011 11:37:34 AM

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Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149DN816J

Purchased

No

110

Each

290.0000

8

32



Washer

Location

Loc Qty

Loc Code

ST298

290

114808

30

116712

260

Each

34.0000

16

MS35206-217

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST294

34

107063

34

110

Each

174.0000

4

MS21042L04

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

174

11492

44

1269

46

1582

84

Each

92.0000

8

32

NAS1149DN432J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST298

92

116702

88

11735

4

D4377-1 x1 per ECN 11-544

B68169 Co 11/1/25 4x

Wednesday, March 30, 2011 11:37:34 AM

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7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDSDW	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: C
Date: 11.03.21

